

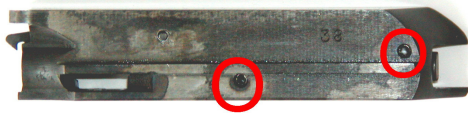
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One Piece Firing Pin for Marlin CS and '94 Rifles Installation Instructions

New Firing Pin



Bolt



Old Firing Pin

Open lever, remove lever screw and lever. Slide bolt out of receiver. Using a 3/32" punch, drive out two roll pins in bolt that hold firing pin assembly. Remove all 3 pieces. Insert 1 piece firing pin. Drive one of the roll pins into center hole of bolt, making sure that slot in firing pin is lined up with roll pin. The second (rear) roll pin is not used.



Hammer Spring

With Hammer down, remove tang screw then stock. Pull out bracket and replace old spring with new spring. Re-install bracket, stock, and screw.

New Lever Detent Spring



Using a 1/16" punch, drive out pin holding lever detent assembly. Replace old spring with new one and reinstall pin. Reassemble bolt and lever from first step.

Warning

A competent gunsmith only should install this firing pin kit. This product is sold as is, and without any warranty. No liability is expressed or implied for damage or injury, which may result from the improper installation or use of this product.